

EXTERIOR PLASTER

Guide Formulation

Raw Material	Content [%]
Water	6.80
Methocel 228	0.20
Glanopon 510	0.10
Ecodis P50	0.50
Hectorite solution 10% Bentone CT	1.50
Polyacrylnitril 235/150	0.90
TiO ₂ NR960 (white rutile pigment)	3.20
Disperse 5 minutes	
OMB 135	12.20
Omyacarb 10 SV	9.60
Omyacarb 15 SV	9.50
Omyacarb 40 SV	9.50
Omyacarb 130 SV	9.50
Omyacarb 0.5 - 1.0 SV	6.40
Omyacarb 1.5 - 2.0 SV	19.00
Glanopon 510	0.10
Omyaperl 1.5 - 2.0 SV	9.50
Ombrelub 730	1.0
Stir 10 minutes	
Acticide MKB 3	0.50
Stir 5 minutes	
Total	100.00

Add 0.50% water if needed.